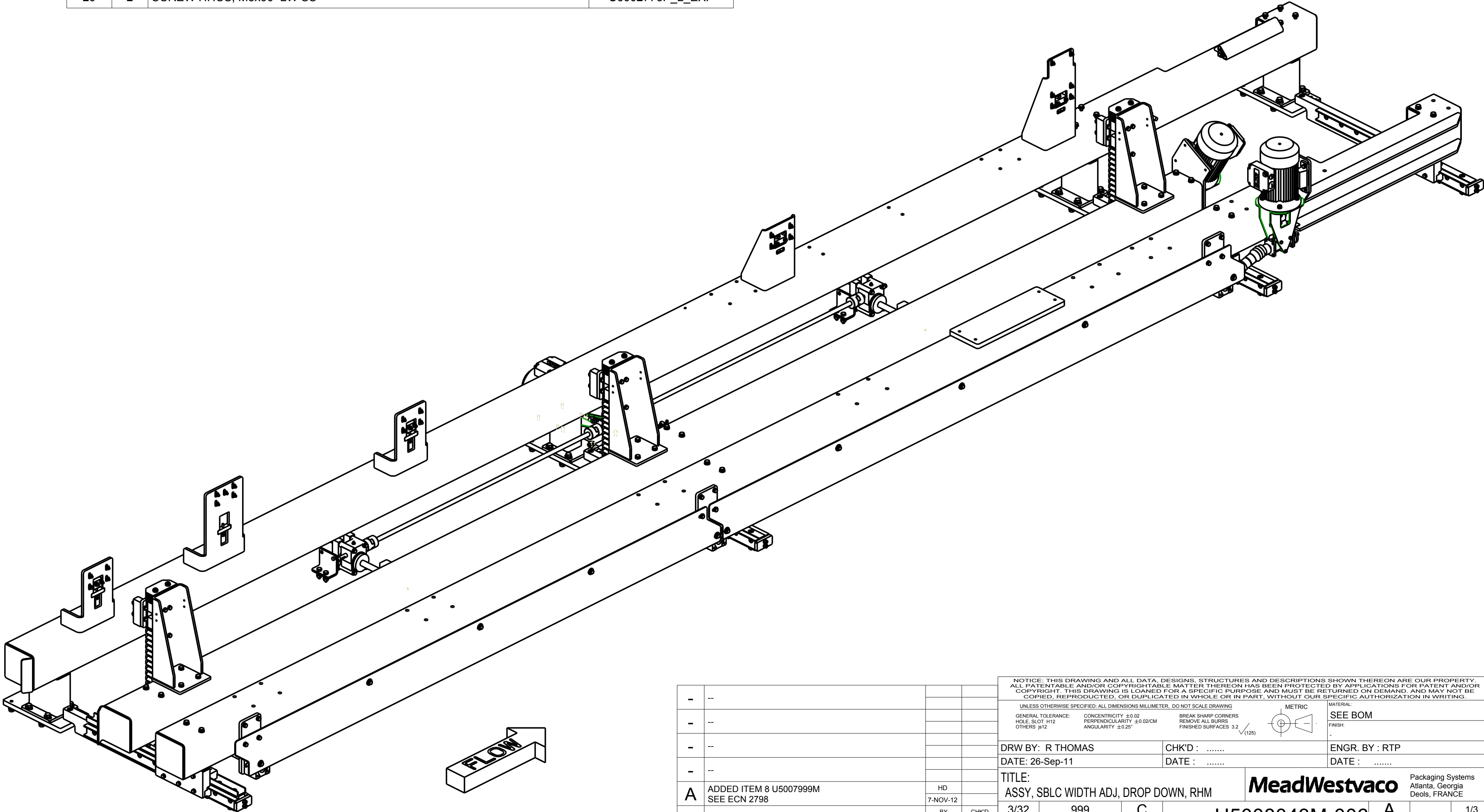
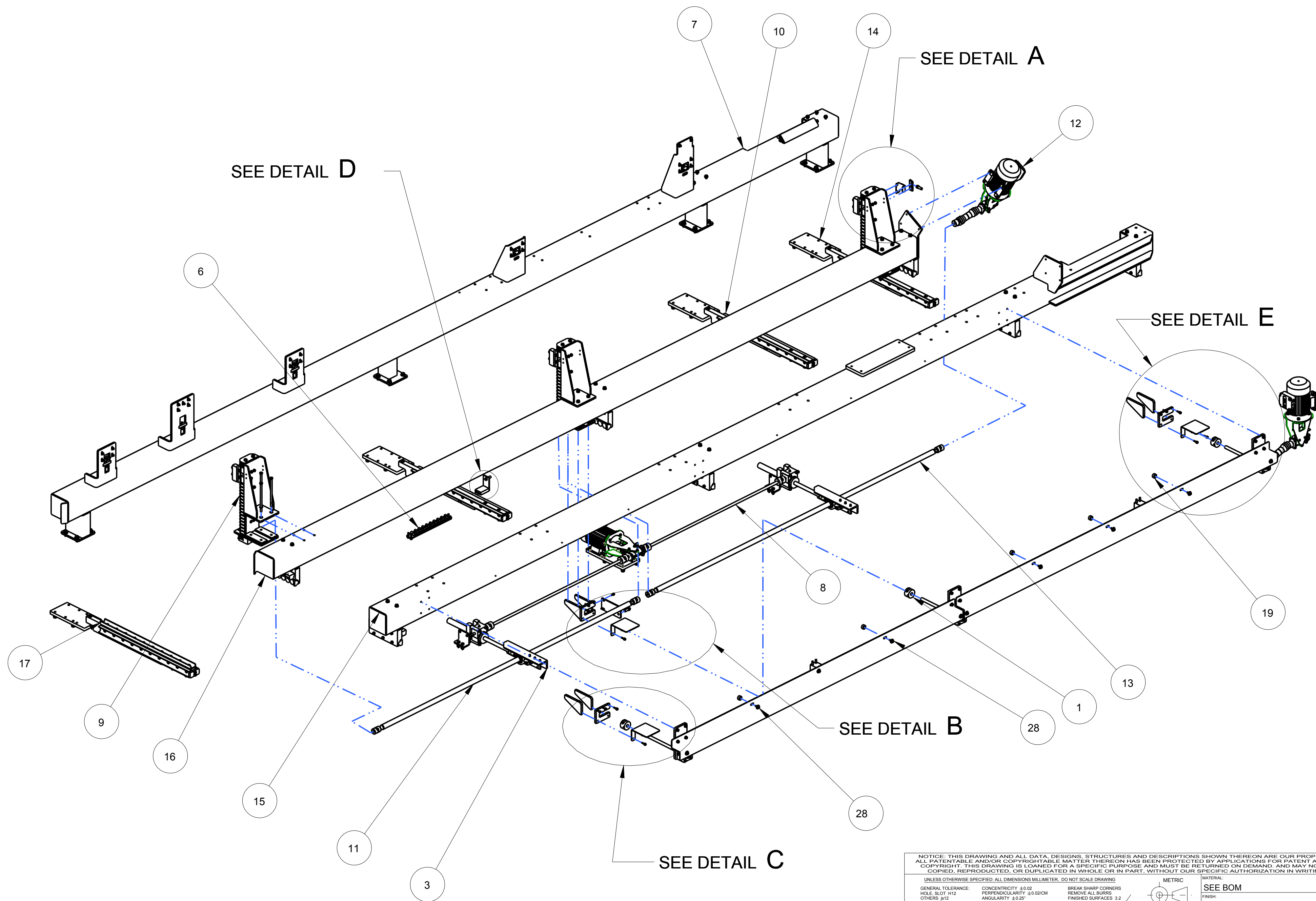


15	1	ASSY, ACCESSORY SUPPORT TUBE, RH	U5018918S-006
16	1	ASSY, SBLC SUPPORT TUBE, DROP DOWN, RH	U5018919S-006
17	1	ASSY, ROLLER FRAME	U5020506M-001
18	6	GUSSET, SUBFRAME SCREW	U5019764M
19	6	SPACER, SHAFT COVER	U5019765M
20	1	ASSY, DRIVE, FRONT SUBFRAME	U5019766M
21	1	BRKT, OUTER HOME SNSR	U5019767M
22	3	COVER, SUBFRAME ADJ SCREW	U5019768M
23	3	NUT SUPPORT PLATE	U5019769M
24	1	PLATE, HOMING SENSOR	U5020519M
25	1	BLOCK, HOMING SENSOR SPACER	U5020520M
ITEM	QTY	EXPENSE ITEMS	PART NUMBER
26	2	SCREW HHCS, M6x20 LW FW SS	U6002741P_L_F_EXP
27	15	SCREW HHCS, M6x30 LW FW SS	U6002743P_L_F_EXP
28	6	SCREW HHCS, M8x25 LW WW SS	U6002764P_L_W_EXP
29	2	SCREW HHCS, M8x90 LW SS	U6002776P_L_EXP

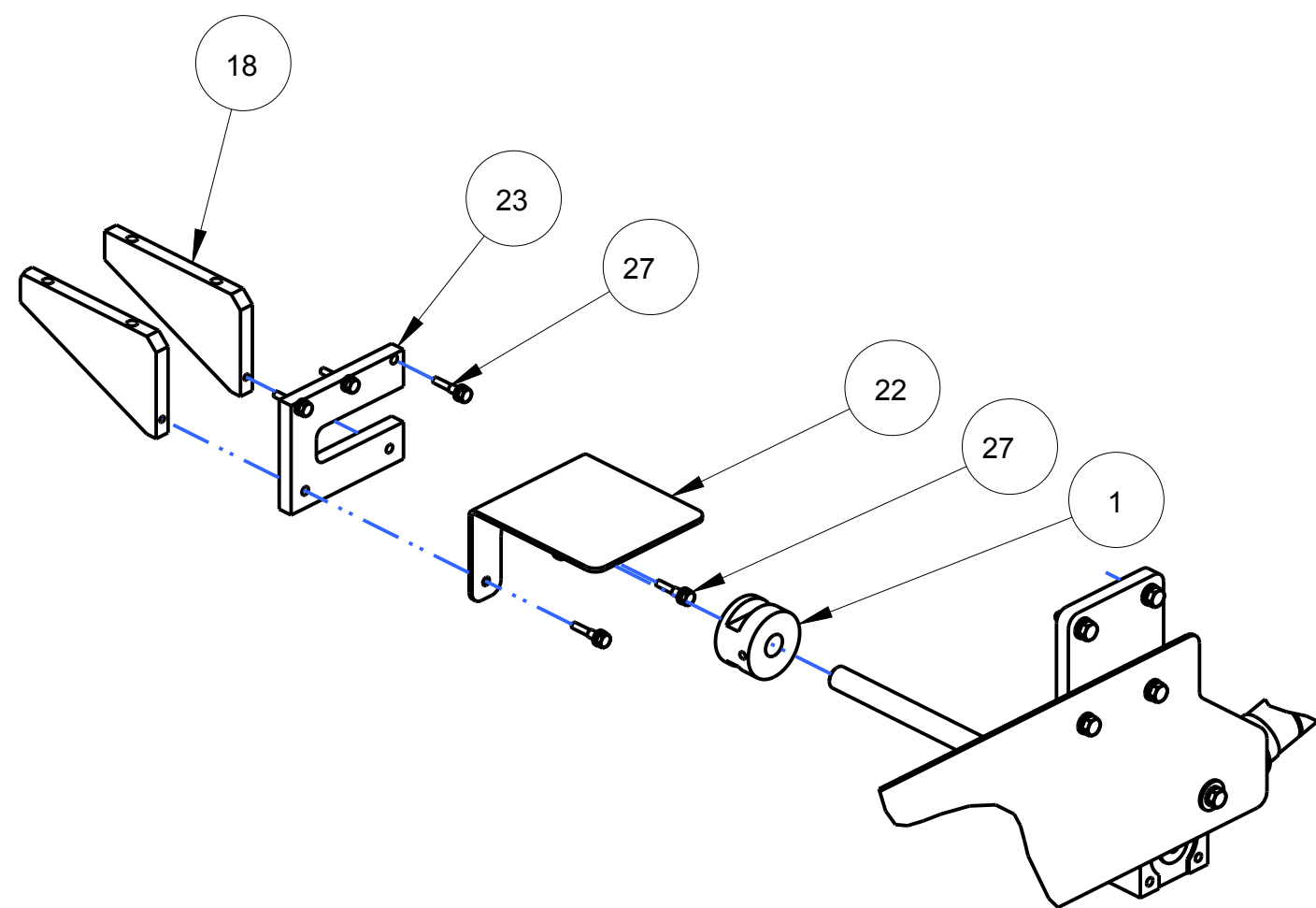
ITEM	QTY	DESCRIPTION	PART NUMBER
1	3	BRONZE NUT, TR18 X 4	U5000945M
2	3	INDUCTIVE PROX, M12x1	U5001082P
3	2	ASSY, LINE SHAFT BEARING, RH	U5004687M
4	1	HOMING BRKT, DROP DOWN SBLC	U5004723M
5	1	BRKT, HOMING SENSOR, SUBFRAME WIDTH	U5005089M
6	1	ASSY,PNEUMATIC SPLIT DIST	U5006061M
7	1	ASSY, FIXED SIDE, SBLC WIDTH	U5007885M-001
8	1	ASSY, WIDTH ADJ DRIVE, RHM	U5007999M
9	3	ASSY, SBLC SLIDING SUPPORT	U5008062M-001
10	2	ASSY, BEARING RAIL	U5020506M
11	1	ASSY, DRIVE SHAFT	U5008173M
12	1	ASSY, DROP DOWN DRIVE	U5008195M
13	1	ASSY, DRIVE SHAFT	U5008198M
14	1	ASSY, BEARING RAIL	U5020506M-005



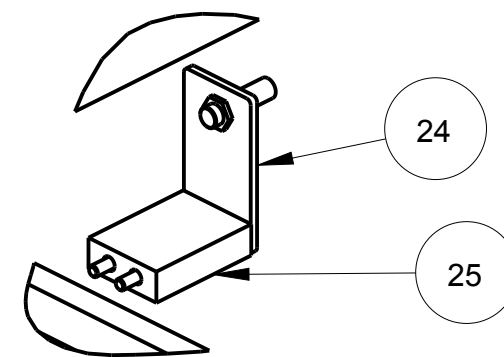
-	--				NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.													
-	--				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING													
-	--				GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2				MATERIAL: SEE BOM FINISH: -					
-	--				DRW BY: R THOMAS					CHK'D :			ENGR. BY : RTP					
-	--				DATE: 26-Sep-11					DATE :			DATE :					
-	--				TITLE: ASSY, SBLC WIDTH ADJ, DROP DOWN, RHM					MeadWestvaco			Packaging Systems Atlanta, Georgia Deols, FRANCE					
A	ADDED ITEM 8 U5007999M SEE ECN 2798	HD	7-NOV-12		3/32					999		C		U5008043M-006			A	1/3
REV.	DESCRIPTION	BY	CHK'D		SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°				REV	VER 0	SHEETS				
		DATE	DATE															



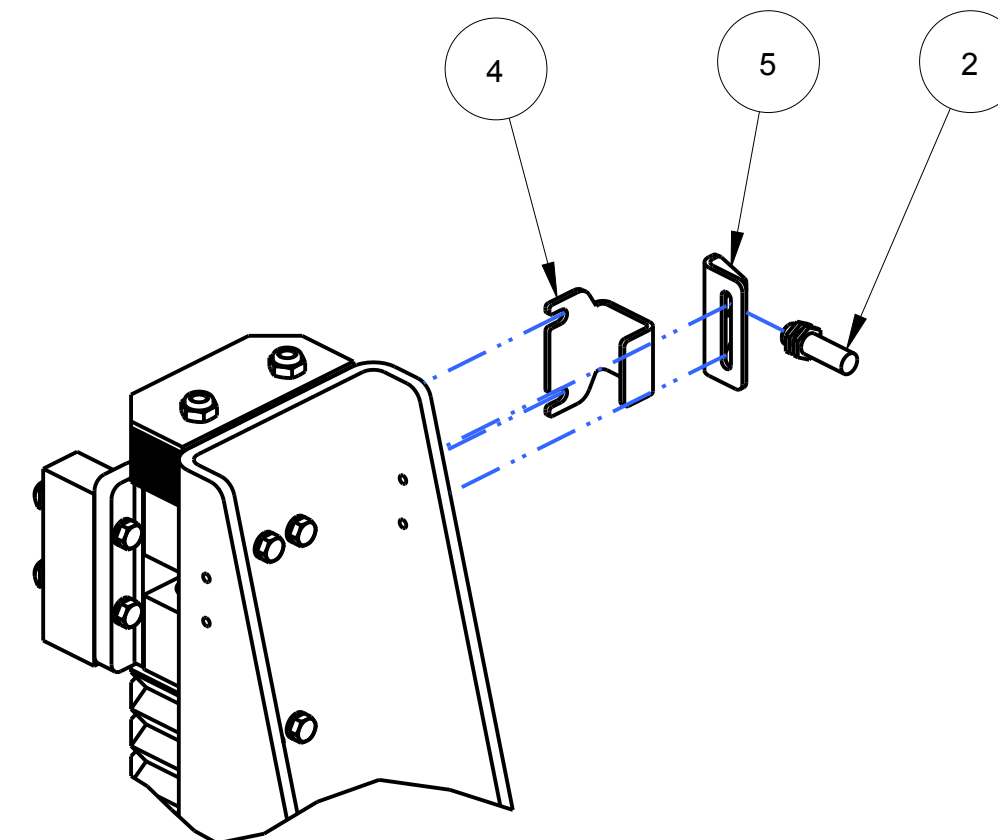
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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE:	CONCENTRICITY ± 0.02	BREAK SHARP CORNERS	METRIC		MATERIAL: SEE BOM				
HOLE, SLOT ± 0.12	PERPENDICULARITY $\pm 0.02/\text{CM}$	REMOVE ALL BURRS	FINISH: -		ENGR. BY : RTP				
OTHERS ± 0.12	ANGULARITY $\pm 0.25^\circ$	FINISHED SURFACES 3.2			DATE :				
DRW BY: R THOMAS			CHK'D :			DATE :			
DATE: 28-Sep-11			TITLE:			DATE :			
ASSY, SBLC WIDTH ADJ, DROP DOWN, RHM			MeadWestvaco			Packaging Systems Atlanta, Georgia Deols, FRANCE			
1/16	999	C	U5008043M-006			A	2/3	SHEETS	
SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°				REV	VER 0	



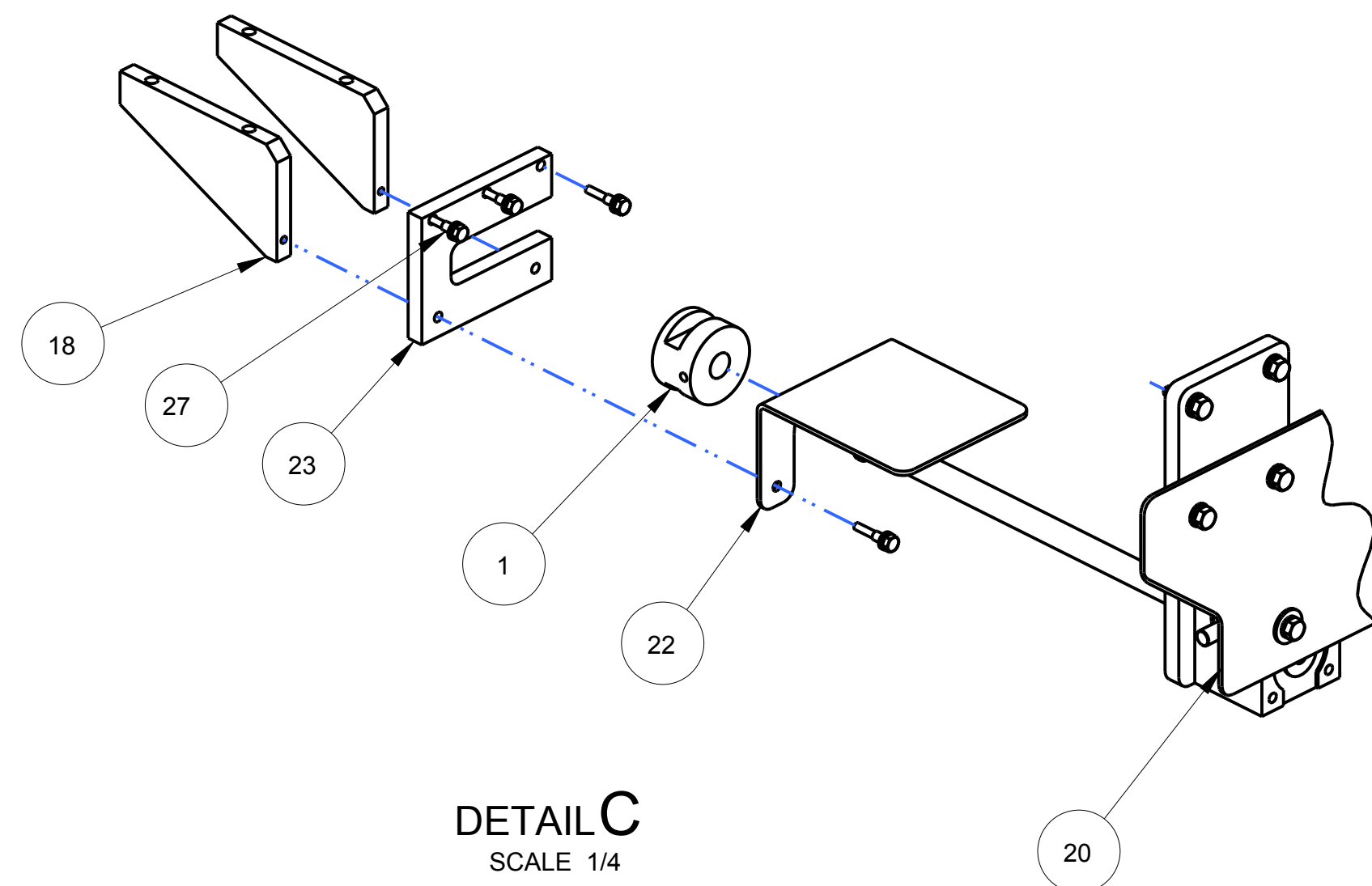
DETAIL E
SCALE 3/16



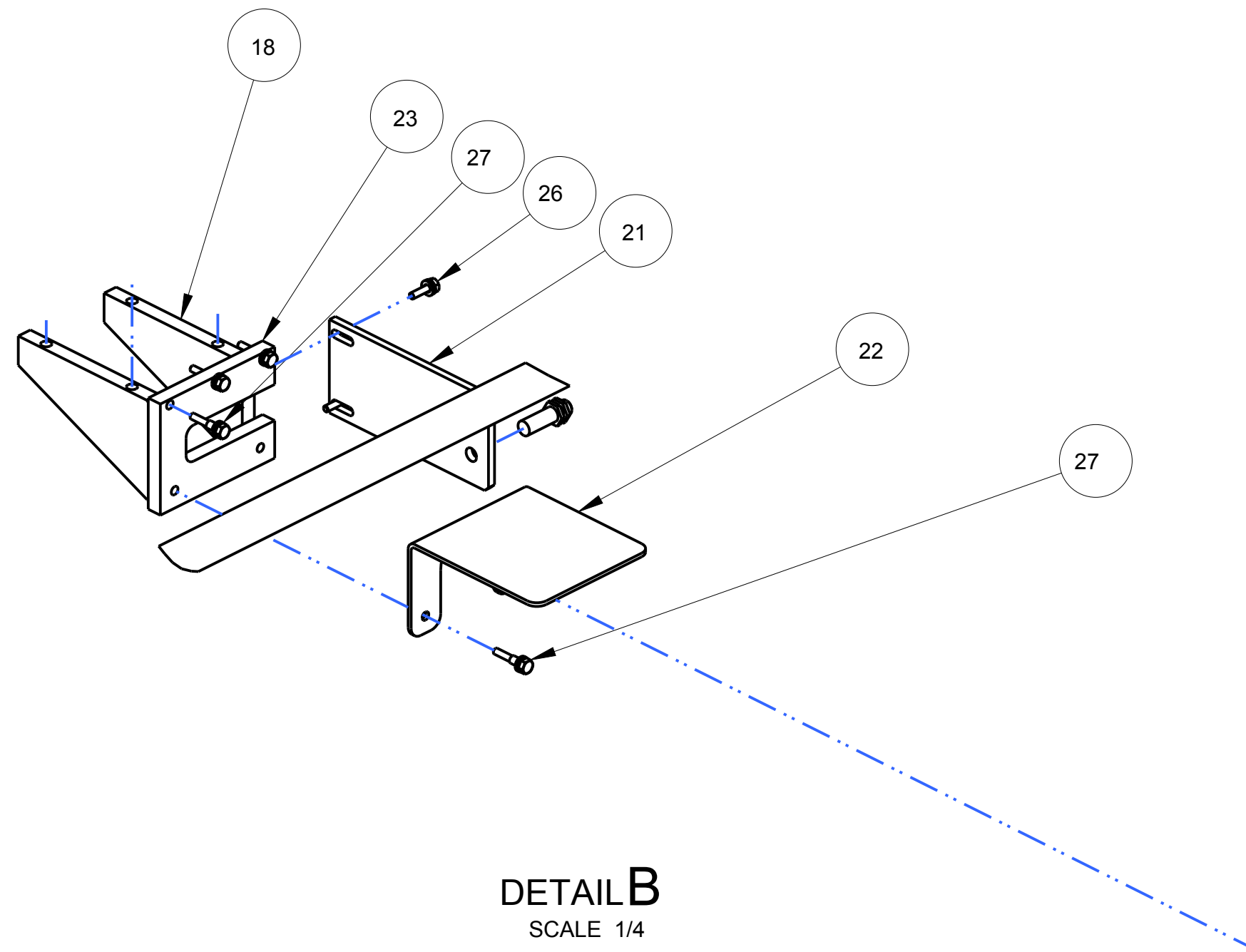
DETAIL D
SCALE 1/4



DETAIL A
SCALE 1/4



DETAIL C
SCALE 1/4



DETAIL B
SCALE 1/4

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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS JS12		CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$				MATERIAL: SEE BOM FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : RTP			
DATE: 28-Sep-11				DATE :		DATE :			
TITLE: ASSY, SBLC WIDTH ADJ, DROP DOWN, RHM						MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE	
1/16 SCALE	999 MATERIAL CODE	C DRW. SIZE	DRW. N°	U5008043M-006		A REV	VER 0	3/3 SHEETS	